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## **Weber Jetting Guide**

Weber IDF Carburetors and EMPI HPMX

Carburetors are popular performance additions to vintage air-cooled VW bugs, buses, sand rails and dune buggies. This guide will show you

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some recommended jetting for standard air-cooled VW engine sizes. It will show jet sizing for everything from a VW 1600 CC engine to a VW 2332 engine.

## **VW Bug Bus & Dune Buggy Weber IDF Jetting Guide**

There are a lot of theories about setting idle mixture adjustment on a Weber carb to determine Rich

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or Lean jetting....A Weber will run correctly with the mixture screws from 1/2 turn to 3 turns out...The late style DCOE carbs with the extra Air Bleed Screws on the top take 2.5 to 3 turns to operate correctly...So you cannot say that because it is 1/2 turn out that you need smaller jets....You need to find what is right for that particular

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engine...An engine with a strong vacuum signal will ...

## **IMPORTANT TECHNICAL ARTICLE....Jetting and Tuning Weber Carbs.**

Re-jetting is the last, and perhaps the most important function of install-ing the Weber conversion. Correct jetting can make the difference between excellent performance

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and absolute frustration! While not exhaustive, here are the four major points:  
1) A common misconception is that the secondary throats should have larger jets.

**Weber Carburetor  
Jetting - ipdusa.com**  
WEBER CARBURETOR  
TROUBLESHOOTING  
GUIDE FOR YOUR  
SAFETY Remember ! A  
Clean engine will make  
all work easier,  
*Page 7/22*

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accurate, and safer.  
ALWAYS: NEVER: Use  
new hose clamps on  
fuel hoses. Allow any  
dirt in the carburetor.  
Replace any cracked or  
missing hoses. Run the  
engine without proper  
(fuel, vacuum or  
coolant) filtration (Air  
and Fuel Filters).

## **WEBER CARBURETOR TROUBLESHOOTING GUIDE**

Proper idle jets are

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very important to a  
Weber's performance ( this assumes there is  
no vacuum leaks or  
other carb problems  
check here) Idle Speed  
Screw should be no  
more than 1 1/2 turns  
in (Fig 1) Poor Idle.  
Good Idle. Mixture  
Screw Less than 1  
turns out: Go down on  
the primary idle jet :  
Mixture Screw more  
than 2 turns out

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## **SET UP AND LEAN BEST IDLE ADJUSTMENT**

One method would be:

- 1) Increasing the size of the idle fuel jet may allow more power at a given throttle opening, increasing the load at...
- 2) If indeed you have enough fuel to stay off the mains, but still have low economy at cruise, you have either too large...

**Tuning your WEBER**  
*Page 10/22*

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**DCOE-Style  
Carburetor**

WEBER CARBS,  
Carburetors, Jets,  
Emulsion tubes,  
Conversion Kits, Air  
Filters, Linkages,  
Rebuild Kits,  
[carbparts.eu](http://carbparts.eu)

**Weber carburetor  
Jetting table -  
[carbparts.eu](http://carbparts.eu)**

This Jetting Chart  
provides a base line  
starting point. Every  
engine responds

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differently, and final jetting changes are most often determined by the engine builder or tuner. Engine size, cam, cylinder heads, ignition system, compression ratio, exhaust system, type of fuel, the vehicle and type of driving are all key elements in final calibration.

**CB Performance -  
Weber Carburetor  
Kits, Jetting Chart ...**

*Page 12/22*

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In simple terms jetting your dirt bike's carburetor is determining the proper air-to-fuel ratio the engine receives. Running the correct ratio of fuel and air makes your dirt bike run optimally. Installing jets of different sizes helps increase/decrease the fuel/air ration depending on what your bike requires.

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## **A Simple Guide To Jetting Your Carb | MotoSport**

Weber DGV/DGAV Idle  
Setting Procedure.

Note: Before adjusting  
carburetor, be sure the  
engine is at operating  
temperature (choke  
fully off), air cleaner is  
removed, and vacuum  
lines are plugged off.

The Weber DGV/DGAV  
idle speed screw  
should be adjusted to  
its preliminary set  
point before adjusting

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the idle mixture.

## **Weber 32/36 DGV DGEV DGAV Tuning : How-To Library : The MG ...**

Most of the important components are very similar. Fuel enters the circuit from the fuel bowl through the main jet (5). The main jet meters the amount of fuel that is allowed to enter the circuit. The main jet is attached to the bottom of the

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### Guide

emulsion tube (12) and the air corrector (11) sits on top of the emulsion tube.

### **Tuning Webers**

Top End Performance has been your source for the best prices on brand name, top quality car parts since 1994. Our commitment to providing the best parts at the best prices is topped only by our dedication to providing the very best service to

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our clients. We are here to help - that's the Top End difference.

## **Top End Performance - Weber Carb Jets and Re-Jetting Kits ...**

Common Weber books recommend 40DCOE carbs with 4.5mm Aux. Venturi's for stock 240z's and 260z's. For racing applications, use the smallest size that provides maximum power on the dyno. The

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Idle Jet: The Idle Jet is inappropriately named as it primarily controls the cruise mixture more so than the idle mixture.

### **Weber DCOE Carburetor Reference: Theory, Configuration ...**

1. Begin by insuring that for initial carburetor set up all the air by-pass screws should be in closed position. These are not

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normally used in standard carburetor adjustment. Note to do this, loosen the pinch nut, then turn the screw all the way in until seated, then re-secure the pinch nut.

## **How to Tune Weber IDF Carburettor | Free VW Technical**

...

First, turn in the mixture screw until the engine runs worse, then back out the

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screw  $\frac{1}{4}$  turn at a time.  
The engine should start  
to smooth out.

Continue to back the  
screw out  $\frac{1}{4}$  turn at a  
time until the screw  
does nothing or runs  
worse. Then turn it  
back in to the point  
where it ran best.

## **DCOE ADJUSTMENT LAYOUT TYPICAL INSTALL**

Weber Carburetor  
32/36 Tuning. This is a  
video to help share

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### Guide

information to our Facebook group. This information favors the 86-93 Mazda Pickups. Contents by ...

### **Weber Carburetor 32/36 Tuning - YouTube**

Screw in until it "LIGHTLY" seats, then back it out 1 full turn. Loosen the 8mm wrench size nuts on the "air bleed" screws, turn in the air screws until it seats then

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tighten the nut.

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ecf8427e.